## **Forklift Starters**

Forklift Starters - The starter motor of today is normally either a series-parallel wound direct current electric motor that has a starter solenoid, which is similar to a relay mounted on it, or it can be a permanent-magnet composition. As soon as current from the starting battery is applied to the solenoid, mainly through a key-operated switch, the solenoid engages a lever which pushes out the drive pinion that is situated on the driveshaft and meshes the pinion using the starter ring gear that is found on the flywheel of the engine.

The solenoid closes the high-current contacts for the starter motor, which starts to turn. When the engine starts, the key operated switch is opened and a spring within the solenoid assembly pulls the pinion gear away from the ring gear. This action causes the starter motor to stop. The starter's pinion is clutched to its driveshaft by an overrunning clutch. This permits the pinion to transmit drive in only one direction. Drive is transmitted in this particular way via the pinion to the flywheel ring gear. The pinion continuous to be engaged, like for instance as the driver did not release the key once the engine starts or if the solenoid remains engaged for the reason that there is a short. This actually causes the pinion to spin separately of its driveshaft.

The actions discussed above will stop the engine from driving the starter. This vital step prevents the starter from spinning so fast that it will fly apart. Unless modifications were done, the sprag clutch arrangement would prevent the use of the starter as a generator if it was utilized in the hybrid scheme mentioned earlier. Normally a regular starter motor is meant for intermittent utilization which will preclude it being utilized as a generator.

Hence, the electrical components are designed to operate for roughly under 30 seconds so as to prevent overheating. The overheating results from very slow dissipation of heat due to ohmic losses. The electrical components are intended to save cost and weight. This is the reason most owner's guidebooks intended for automobiles suggest the operator to stop for a minimum of 10 seconds after each ten or fifteen seconds of cranking the engine, if trying to start an engine which does not turn over at once.

The overrunning-clutch pinion was launched onto the marked in the early part of the 1960's. Previous to the 1960's, a Bendix drive was utilized. This particular drive system works on a helically cut driveshaft that consists of a starter drive pinion placed on it. As soon as the starter motor begins spinning, the inertia of the drive pinion assembly allows it to ride forward on the helix, therefore engaging with the ring gear. As soon as the engine starts, the backdrive caused from the ring gear allows the pinion to exceed the rotating speed of the starter. At this instant, the drive pinion is forced back down the helical shaft and hence out of mesh with the ring gear.

The development of Bendix drive was made in the 1930's with the overrunning-clutch design called the Bendix Folo-Thru drive, developed and introduced during the 1960s. The Folo-Thru drive consists of a latching mechanism together with a set of flyweights inside the body of the drive unit. This was better since the typical Bendix drive used so as to disengage from the ring as soon as the engine fired, though it did not stay functioning.

The drive unit if force forward by inertia on the helical shaft once the starter motor is engaged and begins turning. Next the starter motor becomes latched into the engaged position. As soon as the drive unit is spun at a speed higher than what is attained by the starter motor itself, for instance it is backdriven by the running engine, and next the flyweights pull outward in a radial manner. This releases the latch and allows the overdriven drive unit to become spun out of engagement, therefore unwanted starter disengagement can be avoided prior to a successful engine start.